

HSPT

TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :-	LOSS NO. / STEP								
DEPT :-	RESULT AREA	P	Q	DEF :- A/B/C	C	D	S	M	

KAIZEN IDEA SHEET

KAIZEN NO:-

CELL :- SQA CELL NAME:- Supplier Ehd MACHINE / STAGE :- I120T Machine OPERATION :- Die casting

KAIZEN THEME :- To reduce the chocking problem

IDEA :- To reduce the problem of choking in lane of PDC machines.

WIDELY/DEEPLY:-

COUNTERMEASURE:- Correct the dia. 9 mm of net at the checkable point.

PROBLEM / PRESENT. To reduce the Chocking problem in lane pipe . B'coz Lane pipe dia. 3 mm.



BEFORE



AFTER

BENCHMARK TARGET	
KAIZEN START	15.8.2017
KAIZEN FINISH	30..8.2017

TEAM MEMBERS :-

Jay Sharma, Deepaak Panday &
Gaurav Dyaracoty

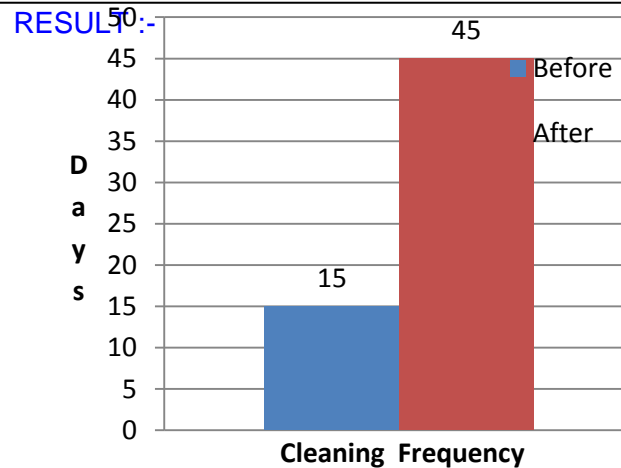
BENEFITS :- Reduce breakdown
Improves production

KAIZEN SUSTENANCE

WHY-WHY ANALYSIS

- WHY 1:-**Observe the dust collect on the face Of lane pipe
- ANS 1:-** Water was not properly suck to the pipe line.
- ANS 2:-** A dust layer created in the outer side of in late pipe Line. So it was goes to discontinue.

ROOT CAUSE :- Dust collect on the outer face Of lane pipe



WHAT TO DO :- increase net area at the Checkable point

HOW TO DO :- Check to Daily visually

FREQUENCY :- One times

REGISTRATION NO&DATE: 05.07.2017:

REGISTERED BY :- Parkaash veer

MANAGER'S SIGN :- Parmod kumar

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS